

**Garant**

**Indexable insert for turning DC.T 11T302, for finish machining, Grade: HB7140-2**

**Order data**

Order number	260356 HB7140-2
GTIN	4067263315629
Item class	21G

**Technical description**

Tolerance	M
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Coating	coated
Chip breaker	VS
ISO code indexable insert	DCMT11T302
Corner radius	0.2 mm
Main application	M
Cutting speed $v_c$ main application	70 - 230 m/min
Grade	HB7140-2

Feed f	0.1 - 0.3 mm/rev.
Cutting depth $a_p$	0.2 - 1.5 mm
Cutting conditions	heavily interrupted
Tool material	Carbide
Type of product	Indexable insert for turning